

**Inaugural Meeting of the Advisory Committee for the Sustained National Climate Assessment
September 13-15, 2016**

**Herbert C. Hoover Building (HCHB)
US Department of Commerce
1401 Constitution Avenue, NW
Washington, DC 20230**

For access, please see note following agenda.

DRAFT Agenda

Tuesday, September 13, 2016

Time	Title
12:30 PM	Registration
1:00 PM	Opening remarks
1:20 PM	Session 1: Charge to the Advisory Committee & Public Comments
4:25 PM	Public Comment Period
5:00 PM	Adjourn

Wednesday, September 14, 2016

Time	Title
8:00 AM	Registration
8:30 AM	Session 2: Vision and Goals for the Sustained Assessment Process
11:45 AM	Lunch
12:55 PM	Session 3: Quadrennial Report (NCA4): Pressing Issues or Gaps the Advisory Committee Can Help Address
3:10 PM	Session 4: Opportunities and Challenges for Sustained Assessment Process
5:00 PM	Adjourn

Thursday, September 15, 2016

Time	Title
8:00 AM	Registration
8:30 AM	Session 5: Responding to Requests for Advice
12:00 PM	Adjourn

*** In order to gain entry to the federal building, all attendees must notify the Executive Director of their intent to attend no later than 12:00 p.m. on September 12, 2016.

NOTE: The Advisory Committee expects that public statements presented at its meetings will not be repetitive of previously submitted verbal or written statements. In general, each individual or group making a verbal presentation will be limited to a total time of three (3) minutes. Individuals or groups planning to make a verbal presentation should contact the Advisory Committee Executive Director by September 6, 2016 to schedule their presentation. Seating at the meeting will be available on a first-come, first-served basis.

FOR FURTHER INFORMATION CONTACT: Laura Letson, Advisory Committee Executive Director, SSMC3, Room 11359, 1315 East-West Highway, Silver Spring, MD 20910; Email: Laura.Letson@noaa.gov